4											
	r ID 57633 2, 2010 11:43:10 AM				Page 1						
Revision ID:	D412-702-113B Harness Assembly		ı	Accept				s	etup Star Stoj		
	4/12/2010 Start Q	ty: 1.00 Qty: 1.00			Cust Item II Customer:	D:					ABIR 188 1881 1881
Approvals:	Process Plan:		Date: 10-4-12.	Tooling: SPC (Y/N):	Da	te:	1	F	tun Star Sto _l		
Sequence ID/ Work Center ID Draw Nbr	Operation Descript Revision Nbr	ion		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Packaging	Pick Kit	Memo		0.00				45	10/04	//3	
110 Small Fab Small Fab		Memo Assemble as	per ICA D412-702 P79	0.00			/	4)	10/6	, //3	

120

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

. –									• •		
W/O:			WO	RK ORDER CHANG	SES						
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No: PAR		PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	DQA: Date:				
Resolution:			Disposition	:	QA: N/C	Closed:		Date:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)					
DATE	STEP Description of NC				tion B	Verific	cation	Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	QC Inspector		
V									-		
							· · · · · · · · · · · · · · · · · · ·				
			·				,		1		

Work Order ID 57633

Monday, April 12, 2010 11:43:10 AM



Page 2

Item ID:

D412-702-113B

Accept

Setup Start

Stop



Revision ID:

Item Name: Harness Assembly

Start Date: 4/12/2010

Start Qty: 1.00

QC:

Req'd Qty: 1.00 **Required Date: 4/14/2010**

Date:

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Draw

Rev.

Plan

Code

Start

Reject

Qty,

Run

Accept

Qty

Reject

Stop

Number Stamp

Insp.

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

0.00

0.00

140

QC **Quality Control** QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/04/1475/ mx 10-4-13

W/O:	-		V	VORK ORDER CHANG	GES	·			· · · · · · · · · · · · · · · · · · ·			
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector			
Part No:		PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:							
						QA: N/C Closed: Date:						
NCR:		V	WORK OR	DER NON-CONFORM	ANCE (NC	R)						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	ction B Sign Date	Sect	cation ion C	Approval Chief Eng	Approval QC Inspector			
									-			
	1		ı		1	- 1			ľ			

Picklist Print

Monday, April 12, 2010 11:43:10 AM

Work Order ID: 57633

Parent Item:

D412-702-113B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.11 new issue EC



Start Date: 4/12/2010

Required Date: 4/14/2010

Start Qty: 1.00

Required Qty: 1.00

	IPP Rev:B Removed	d Decal D3569 0	7-07-0	6 JLM					tart Qty. 1.00		Required Qty. 1.0	10
Component Item ID/ Item Name AN960JD10L	Item ID	Mfg/ Purch Purchased	Bin Item No		Last Location	Route Seq ID 100	Unit of Measure Each	Qty on Hand 4,609.000	Remaining Qty To Pick 4.0000	Qty Issued	Date Issued	Status
Washer QSI 017 WAS1149 DO362	5]	3237		Warehoi Loca Main Wa	tion	<u>Loc (</u>	<u>Qty</u>	Loc Code		210)	<i>U</i>	
7 1000	<i>••• •• •• •• •• •• •• ••</i>	,		ST34			4609 4609					
D3570-2 Hall III III III III III III III Bracket		Manufactured	No		110903	100	Each	16.0000	1.0000	510	04/13	
				<u>Warehou</u> <u>Loca</u> Main Wa	tion	Loc	<u>Qtv</u>	Loc Code			/	
				ST24	15A		16					
D3579-048 Shoulder Harness	III IIII IIII III III	Manufactured	No		55210	100	16 Each	4.0000	1.0000	951	0/04/13	
				<u>Warehou</u>	<u>ise</u>	Loc !	<u>Qty</u>	Loc Code		,	/ /	

Location Main Warehouse ST273

55683

W/O:	I		W	ORK ORDER CHANC	BES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date:	
		solution:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Initial	tion B		rification Approval		Approval	
		Section A	Chief Eng	Action Description Chief Eng	Date		on C	Chief Eng	QC Inspector
									-

Picklist Print

Monday, April 12, 2010 11:43:10 AM

Page 2

Work Order ID: 57633

Parent Item:

D412-702-113B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.11 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM

Purchased



Start Date: 4/12/2010

Required Date: 4/14/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name MS21042L3

Replacement Mfg/ Item ID Purch

Purchased

Bin

Item

No

No

Primary Last Location

Route Location Seq ID 100

Unit of Measure Each

Hand

Loc Code

Remaining Qty on Qty To Pick 1,335.000 4.0000

Qty Issued Date Issued

Status

Nut

Warehouse Location

Main Warehouse

ST300 113537

113644

Loc Oty

1335 351

> 984 Each

138.0000 4.0000

MS24694-S50

Screw

Warehouse Location

Main Warehouse

ST289 113538 Loc Qty

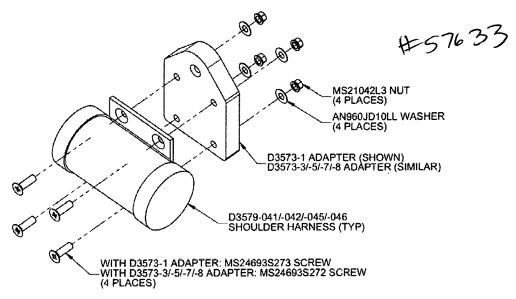
138

138

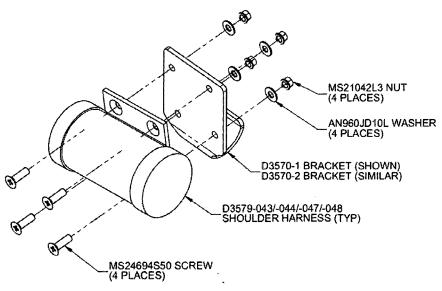
100

Loc Code

W/O:			WC	RK ORDER CHAN	IGES			•				
DATE	STEP	PR		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #:	Fault Cate	gory:	NCF	R: Yes I	No DQ	\ A :	Date:			
				Disposition: Q				QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	MANCE	(NCR)					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	scription Sign &			ation on C	Approval Chief Eng	Approval QC Inspector		
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:			WC	RK ORDER CHANG	ES		-					
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							-		:			
	4											
		p-										
							_ NCR: Yes No DQA: Date:					
			Disposition	n:	_ QA: N/C CI	QA: N/C Closed: Date:						
NCR:		V	VORK ORDE	ER NON-CONFORMA	ANCE (NCF	R)						
DATE	STEP	Description of NC	Initial	ion B Sign 8	Verifica		Approval	Approval				
		Section A	Chief Eng	Action Description Chief Eng	Date	Sectio	n C	Chief Eng	QC Inspector			
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							·					
		1										